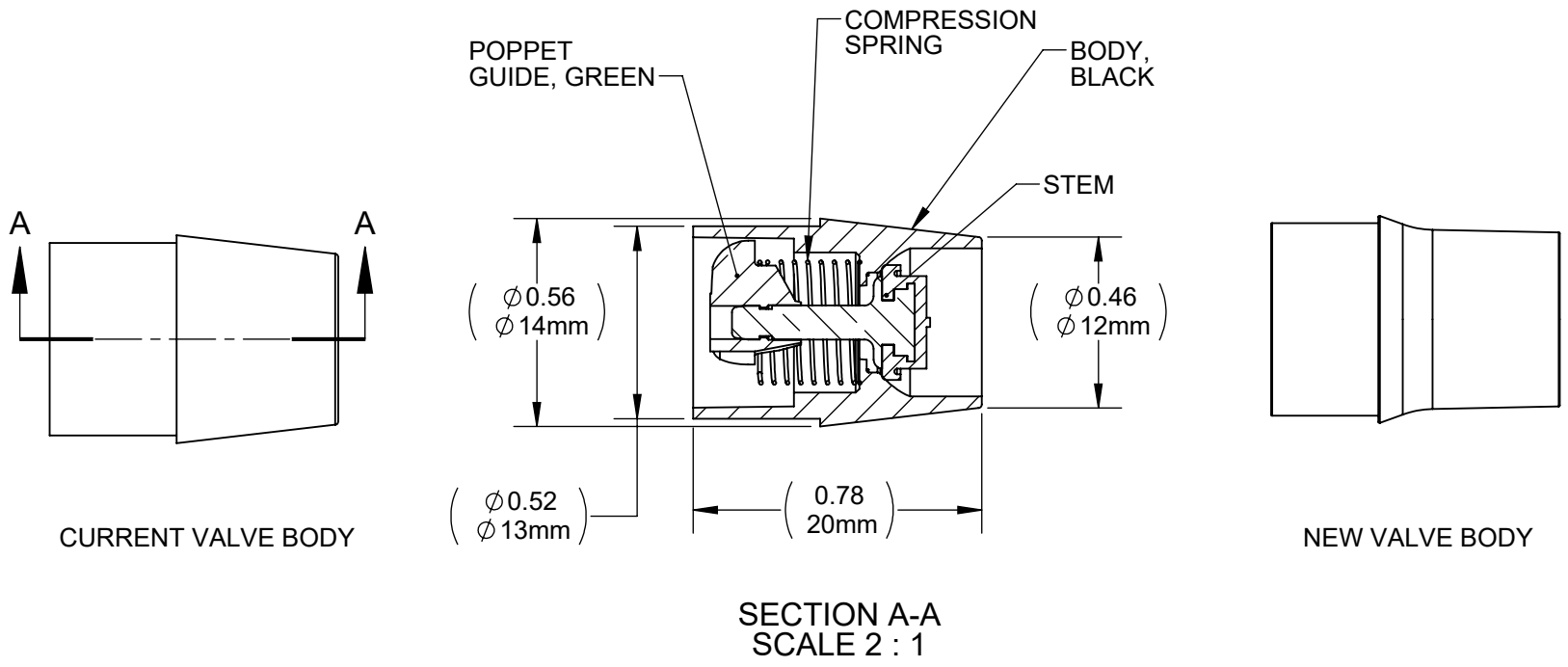


DRAWING NO. C730ROA	REV K	Customer Drawing	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
			J	UPDATE BORDER, ADD METRIC DIMS, NOTES ECN 4619	12/06/10	LF
			K	UPDATE BORDER, ADD IMAGE OF NEW VALVE BODY ECO 10025	07/18/19	AK



NOTES:

- WEIGHT PER UNIT = .073 OUNCE.
- LEAK RATE, NOTHING FROM 0-10 PSIG.
- CRACK PRESSURE: .44 PSIG MAXIMUM.
- TEMP RANGE -60° - 160° F (PER FAA STD TSO-C13F).
- CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
- DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
- ALL DIMENSIONS ARE IN INCHES WITH THE NOMINAL DIMENSION IN METRIC BELOW.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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DRAWN BY	DMC	DATE		<div> <div>HR® Halkey-Roberts®</div> <div>TITLE</div> <div>ORALMATIC II ASSY.</div> </div>			
APPROVED BY		DATE					
MATERIAL	SEE BOM						
FINISH				SIZE A	DRAWING NO. C730ROA		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005			THIRD ANGLE PROJECTION 	SCALE 4:1	DO NOT SCALE DRAWING		
				SHEET	1 OF 2		
				REV	K		

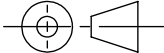
DRAWING NO. C730ROA	REV K	Customer Drawing	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
			J	UPDATE BORDER, ADD METRIC DIMS, NOTES ECN 4619	12/06/10	LF
		K	UPDATE BORDER, ADD IMAGE OF NEW VALVE BODY ECO 10025	07/18/19	AK	

BILL OF MATERIAL:

VALVE BODY	SPRING	STEM	POPPET GUIDE
BLACK ACETAL	STAINLESS STEEL	ALUMINUM & 40 DURO SILICONE	ACETAL, GREEN

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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DRAWN BY	DMC	DATE	HR® Halkey-Roberts®		
APPROVED BY		DATE			
MATERIAL	SEE BOM				
FINISH			TITLE ORALMATIC II ASSY.		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION 	SIZE A	DRAWING NO. C730ROA	REV K
			SCALE 4:1	DO NOT SCALE DRAWING	SHEET 2 OF 2